

Post & Backing Board Material GOVAPLAST or equal (Polyolefin Combination, UV Stabilised) meeting the following minimum material properties requirements:

Colour: Black
Density 0.8 g/dm3 0.8740
Tensile test to ISO527
Modulus in MPa 147.40
Strength at break in N 2058.90
Stretch at break in N 2058.90
Stretch at break in N 207.72
Maximum Tensile strength in N 2118.30
Stretch at maximum tensile strength in % 25.8
Tensile stress at break in N/mm2 14.15
Flexural Mode according to ISO 62 in % 0.29
Density according to ISO 61 in % 0.29
Density according to ISO 1183-1 in kg/dm3 0.8740
Linear expansion coefficient in mm/m7 C 0.0716
Flammability according to DIN 4102 part 1 class B2
Ignition temperature =/-350°C

Manufacturers Shop Drawing to be approved by Fermanagh Omagh District Council

Special requirements: Allow for expansion/contraction of boards due to temperature fluctuations per manufacturers recommendations

80x80mm posts x 1500mm high chamfered top to allow rainwater run off UV resistant plastic

## Q50-10 SIGN CONSTRUCTION:

The Sign Plate is to be overall 200x30mm thick polycarbonate faced sign with plastic backing boards, aluminium top & bottom trims fitted to posts by motice and tennant joint and bolts installed.

The sign plate is to 3mm thick mirror finish rbonate with vinyl letters with 7 year minimum

Road Sign to be to BS EN 12899-1:2007 Sign to be CE marked Sign to comply with NI Highway Standards.

English Language Sign Plate
The Sign Plate is to have a white background.
Black Letters (Road Name) to be 75mm high.
Green Letters (Townland Name) to be 50mm high.

Irish Language Sign Plate
The Sign Plate is to have a white background. Black Letters (Road Name) to be 75mm high

## The capping channel is riveted onto the plank using tamper proof corrosion resistant A4 stainless steel rivets or screws.

sign detail 1:2

Where adhesive tape is used to secure the name plate to where adhesive duper is used to secure the mainte prate to the back board, the double sided tape must be used with 2 strips of tape fitted to the full length of the sign, tape is to be 25mm wide (2 strands for a 200mm deep sign and if it is a 350deep sign there are to be 3 strands of double





